



***Stars, Companions, and their Interactions***  
***A Memorial to Robert H. Koch***

***August 10-12, 2011 Villanova, PA USA***

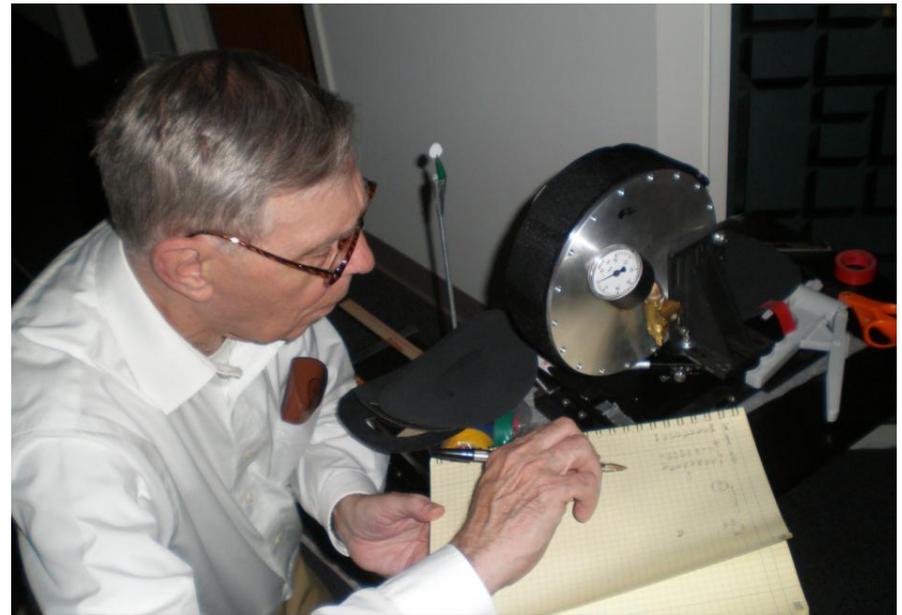
# **Robert H. Koch's Work on Medium Aperture Mirrors**

**Bruce D. Holenstein and Richard J. Mitchell**

**Gravic, Inc.**

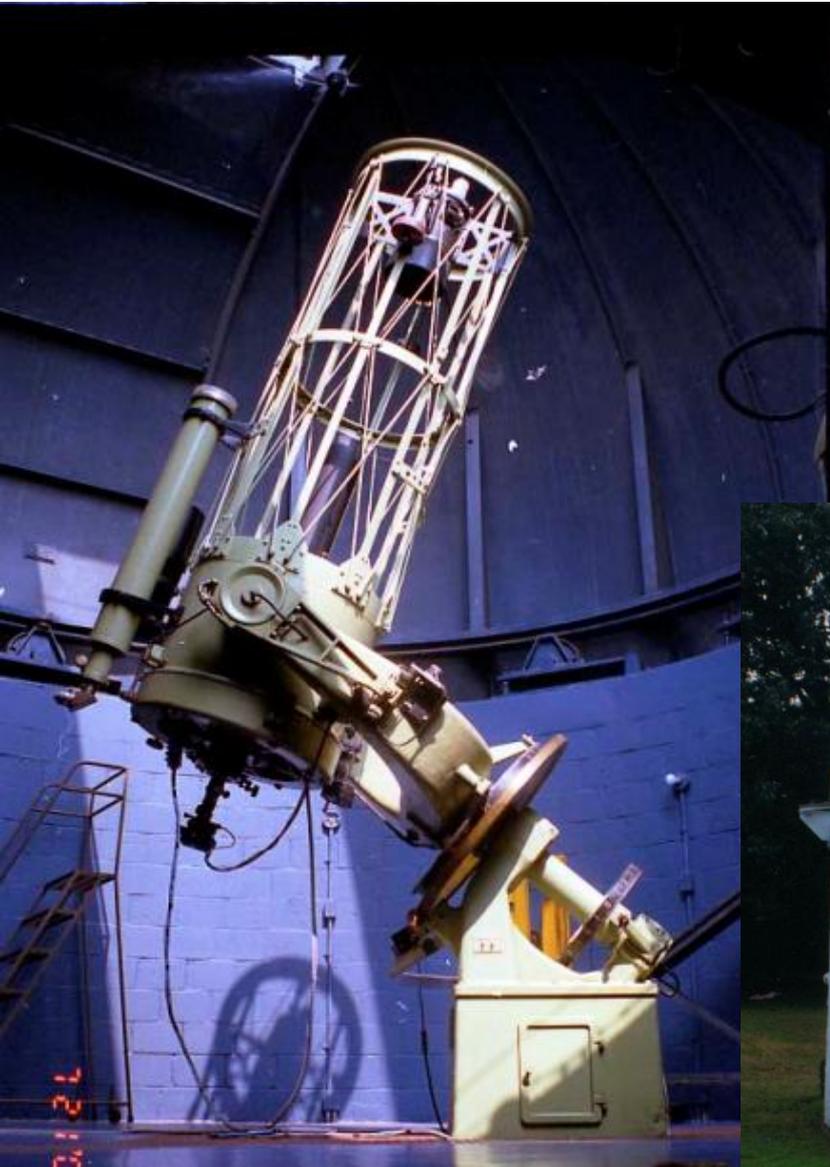
# Agenda

- **Background**
- **Early efforts 1991-1996**
- **Recent efforts 2006-2010**
- **Some Future Plans**



# Background

- FCO housed a 28-in. Cassegrain & 15-in. Siderostat
- Had oversized dome
- RHK had a long-term interest in a bigger primary mirror



# Early efforts 1991-1996

1991 Peter Waddell demoed small pneumatic cell at Penn



Peter Waddell  
*SPIE OE Magazine* Oct. 2001

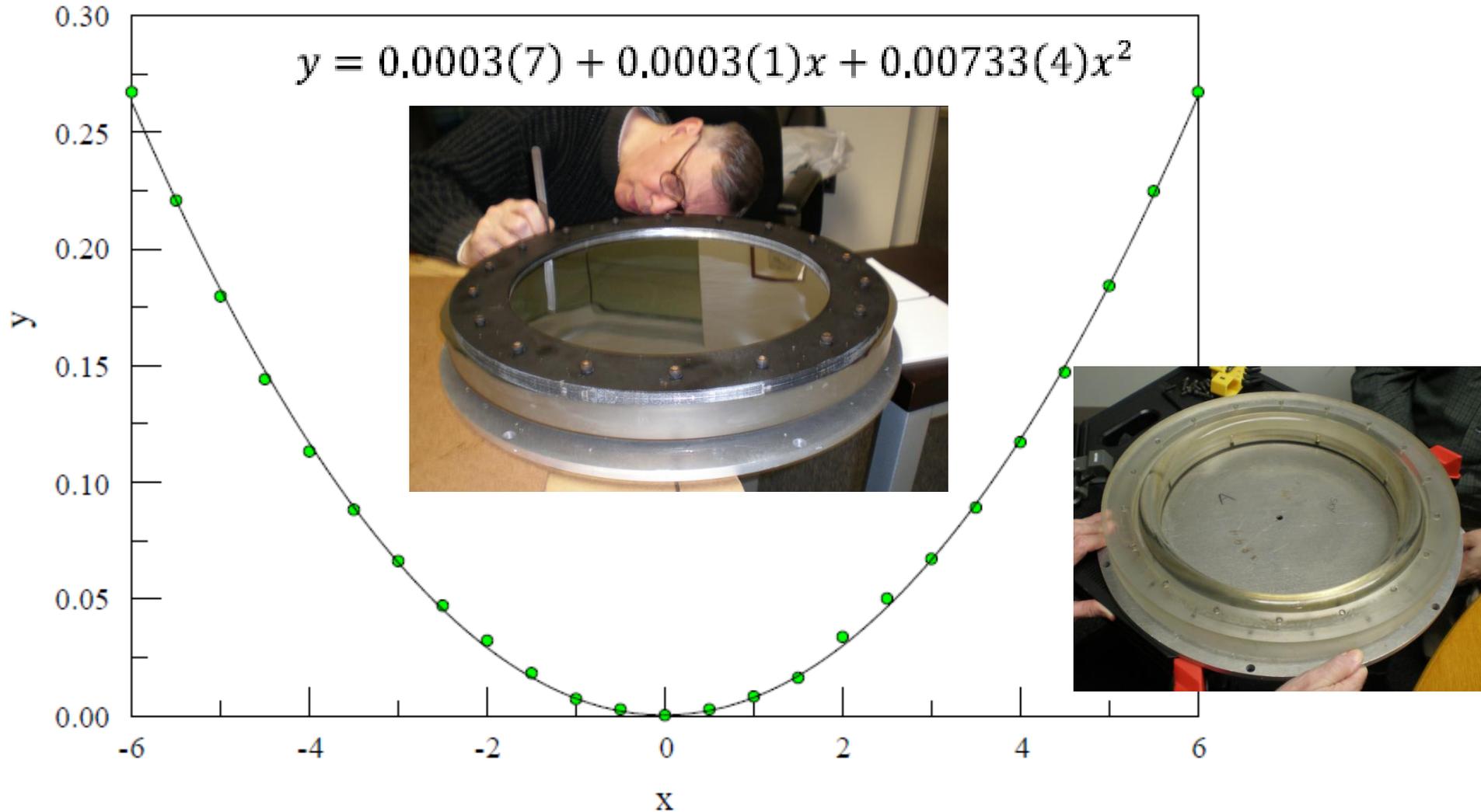


Modern photos of early Penn cells and CF scope

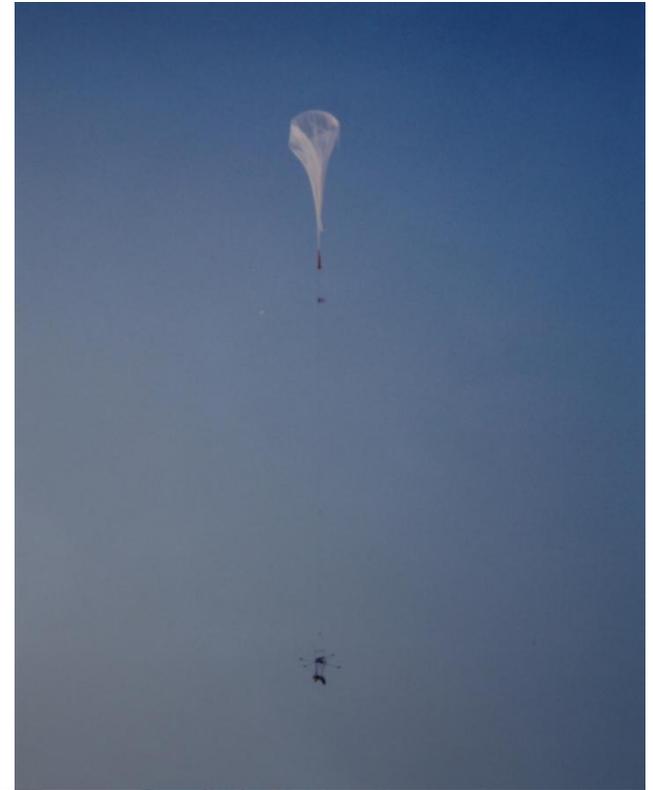
Robert Hee (machinist), RJM (electro-optics), RHK and Samuel Seeleman (optics) plus grad students

# Figure for 12-in Penn Cell #2

Mylar deflection in inches



# Balloon Flights



**NASA's Walpole Island  
Launch 1995**

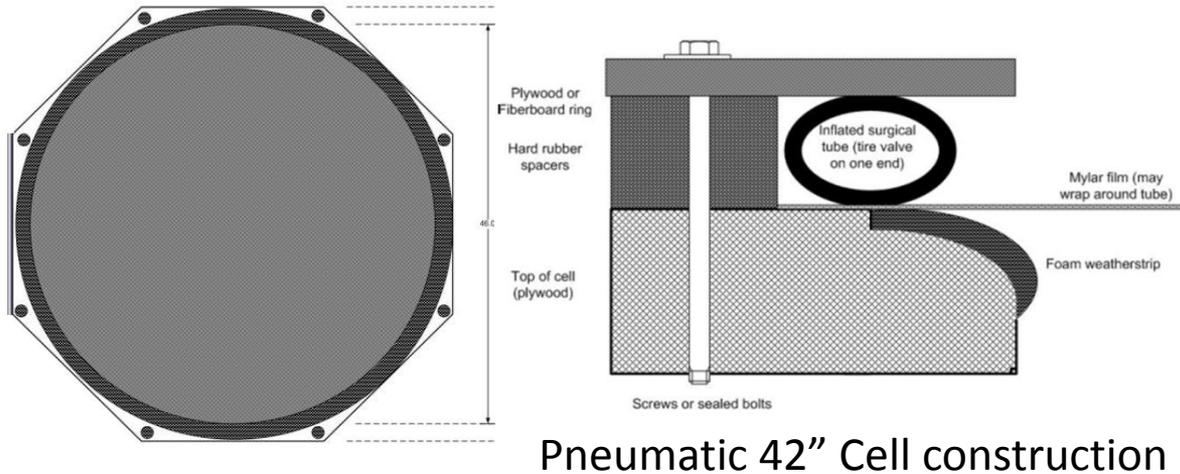


# Recent Efforts: 2006-2010

- 42-in. pneumatic mirror telescope
- Aberration characterization and remediation
- Ancillary technologies
- Future plans



# 42" Cell Construction



Williamson student carpenter



Rolled Mylar about to be cut



# 42" Cell Construction II

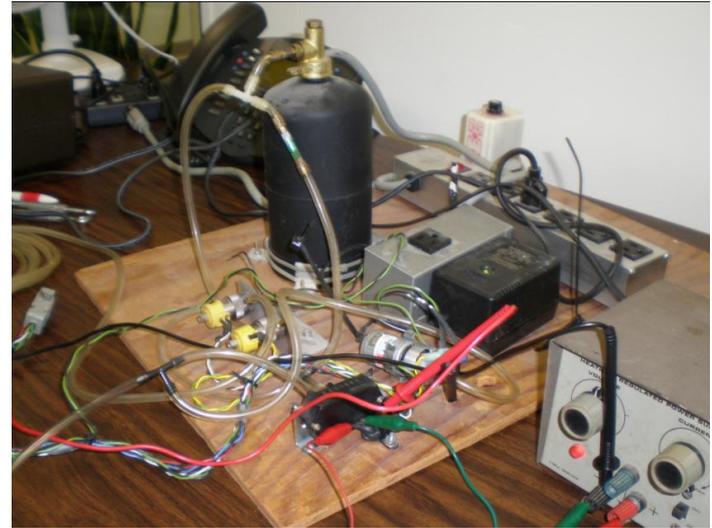


**Good and bad days**

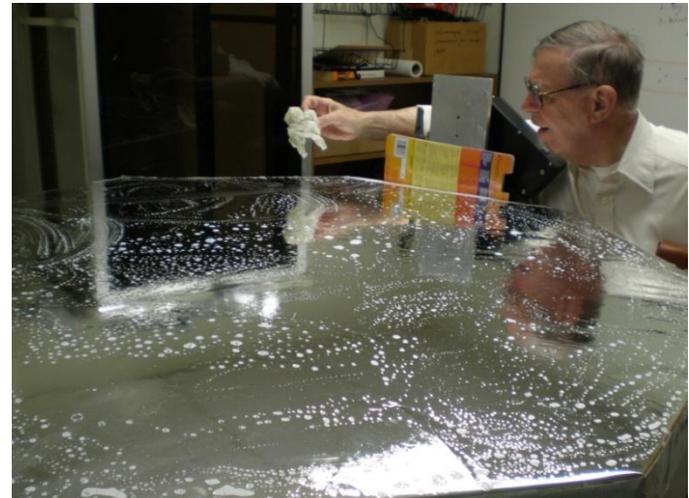
# Pneumatic Control



Properly tensioned membrane

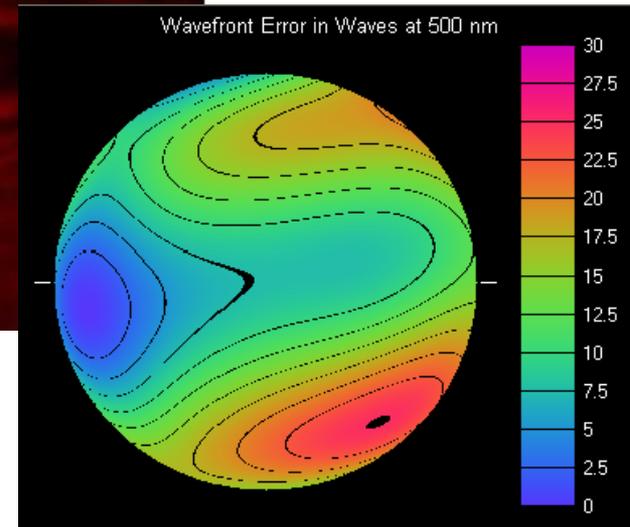
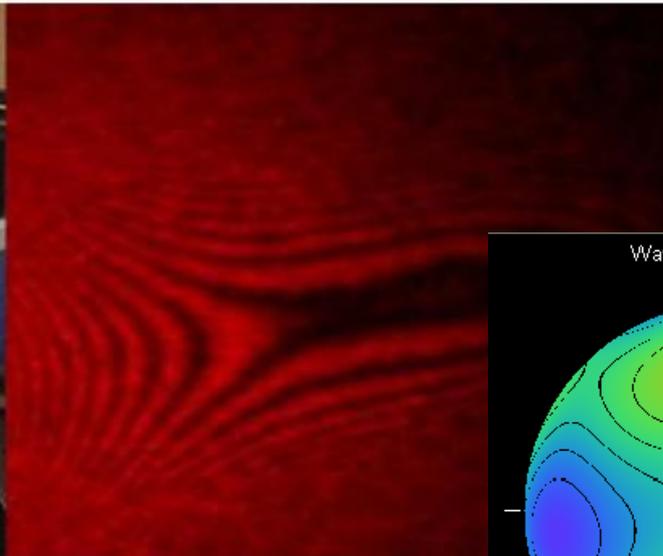
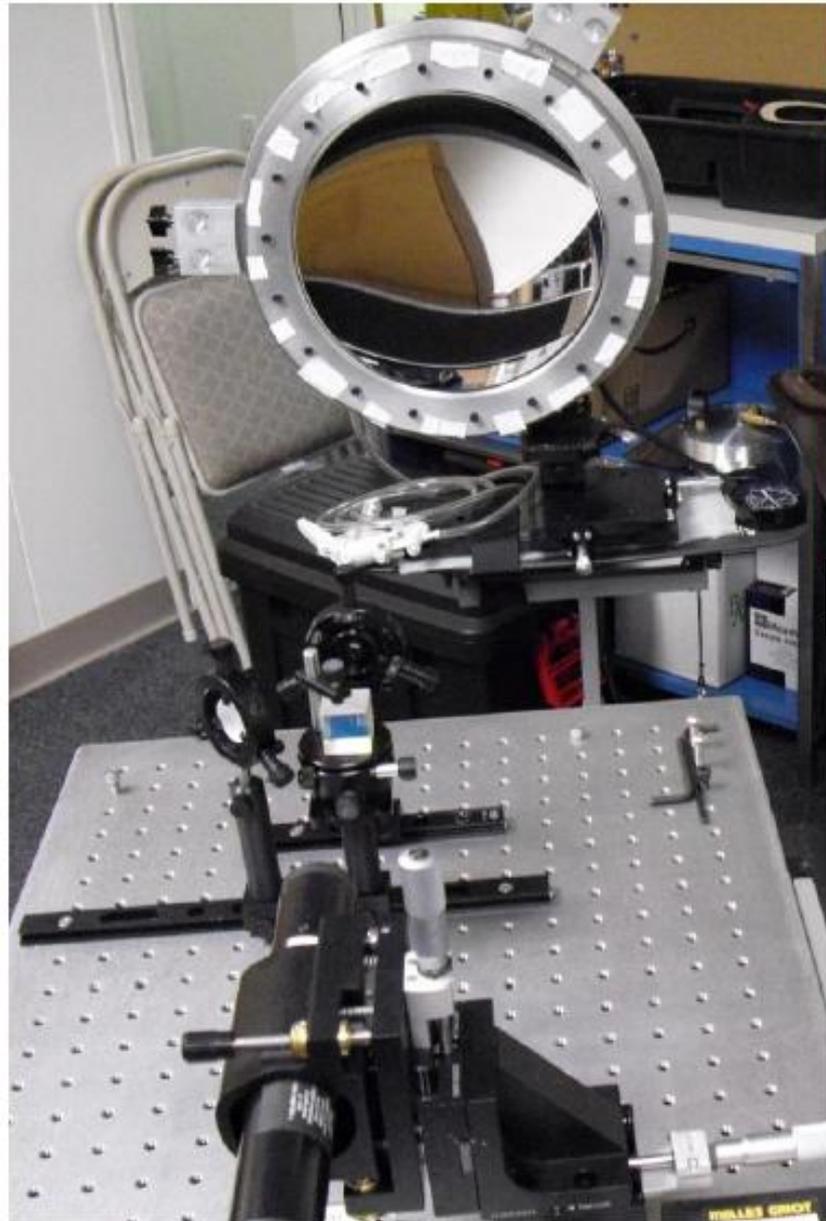


Pneumatic control made with surplus parts

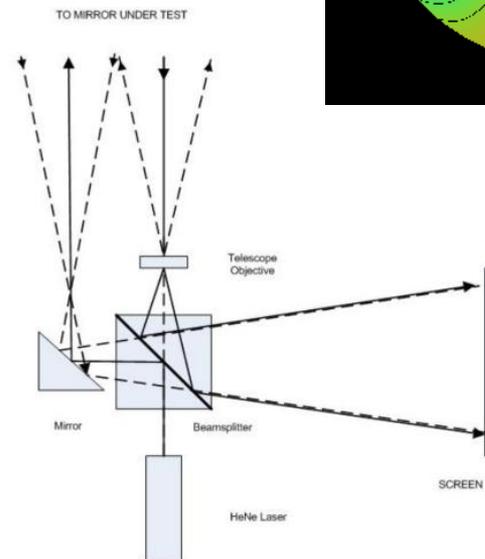


Looking for leaks

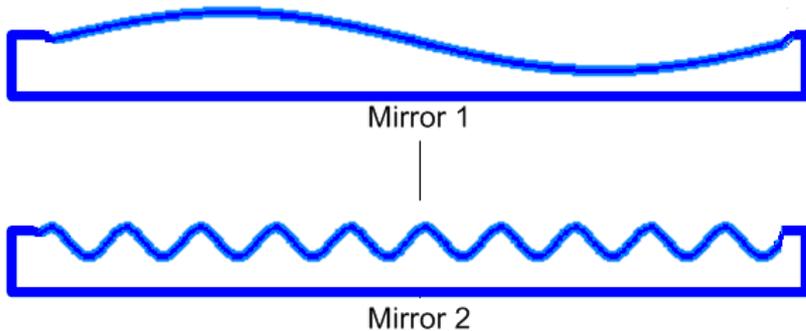
# Gauging Progress



Bath Interferometer



# Figures of Merit



P-V and RMS measures are the same for both mirrors!  
But, not  $|\Delta\phi|_{rms}$  (rms slope)

Zernike wavefront representation,  $W(\rho, \theta)$ , is used for the estimation of  $\sigma$  and  $|\Delta\phi|_{rms}$  (rms slope)

$$1 \quad W(\rho, \theta) = \sum_j a_j Z_j(\rho, \theta)$$

$$2 \quad \sigma_W^2 = \langle W^2(\rho, \theta) \rangle - \langle W(\rho, \theta) \rangle^2 = \sum_{i=2} a_i^2$$

$$3 \quad \nabla W(\rho, \theta) = \frac{\delta W}{\delta \rho} \mathbf{e}_\rho + \frac{1}{\rho} \frac{\delta W}{\delta \theta} \mathbf{e}_\theta$$

$$4 \quad |\Delta\phi|_{rms} = \frac{\|\nabla W\|_{rms}}{D/2}$$

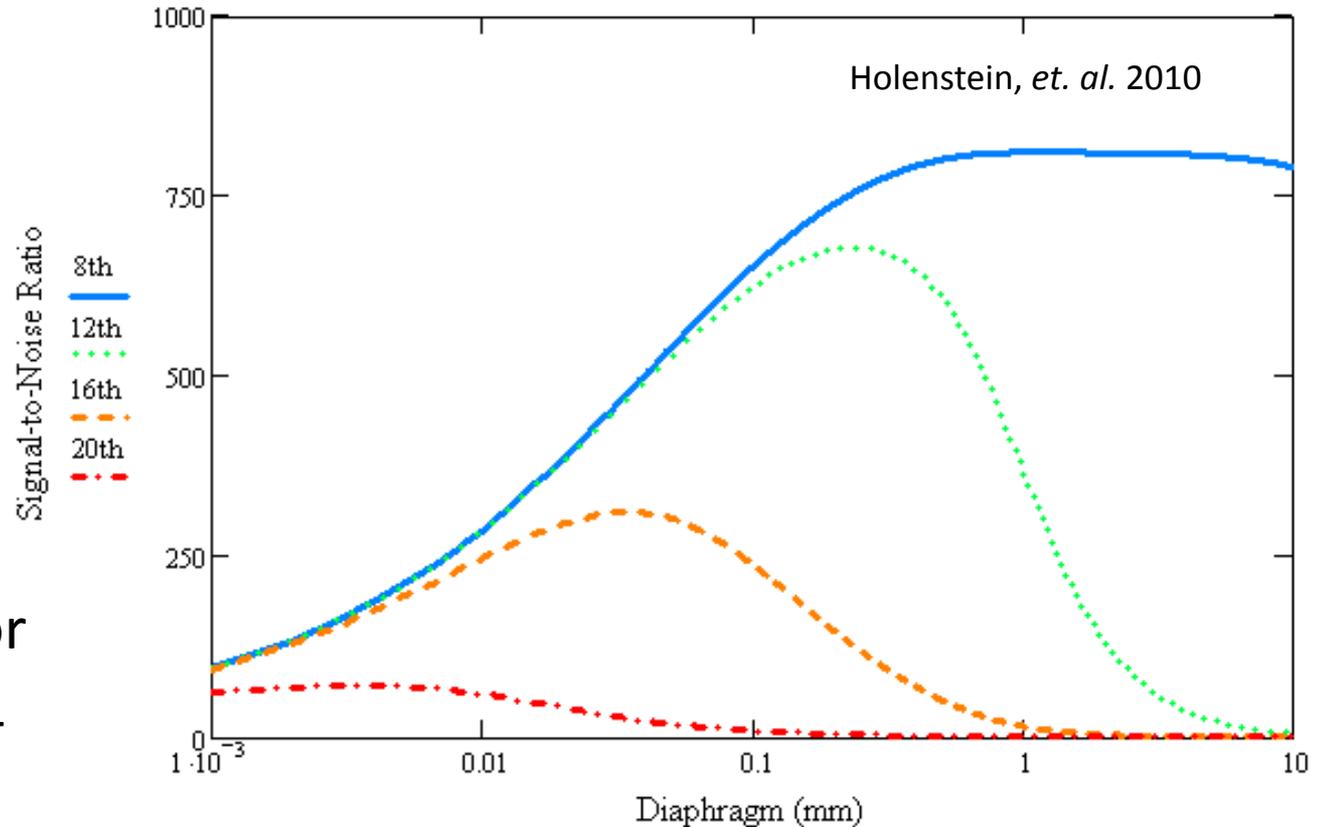
Diameter of CoC from local slope flaws

$$5 \quad d_{CoC, local\ slope}(n') \approx 4n'F |\Delta\phi|_{rms}$$

$F$  focal length, and  $n'$  multiplier determines the encircled flux fraction

# Figures of Merit II

- Local slope aberrations : 10 waves rms gradient norm
- 4 program star cases;  $V = +21$  / arcsec squared background
- $f/1.9$ , 1.6-m mirror
- Scintillation 1000-m, air- mass 1.5



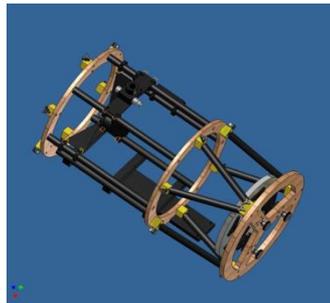
# Mount for 42-in. Cell



Gravic's IPI393 mount at NEAF



I.-r. Rich Mitchell, Bob Koch, Joanne Koch, Kevin Iott Gravic, 2009



Almost completed IPI 262 Mount



PlaneWave  
Aseension 200HR

# 42-in First Light



2009

# Pneumatic Mirror Results



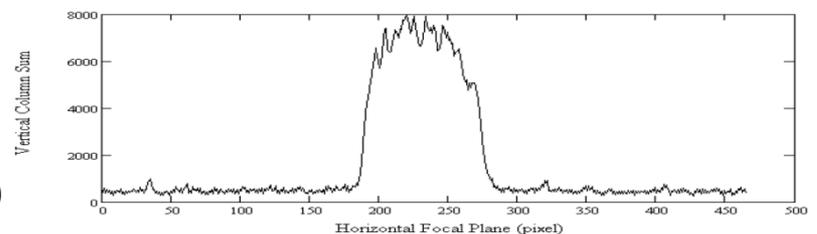
42-in. scope with Gravic high-speed photometer



Image of tower shows astigmatism



Vega 12-in cell, f/4 w/0.5 FR, 5.0  $\mu\text{m}/\text{pixel}$



# Back to the drawing board



Rim edge and  
tensioning are critical



Limit of 1 arc minute  
PSF was reached with  
our technology.

# Active Mirrors

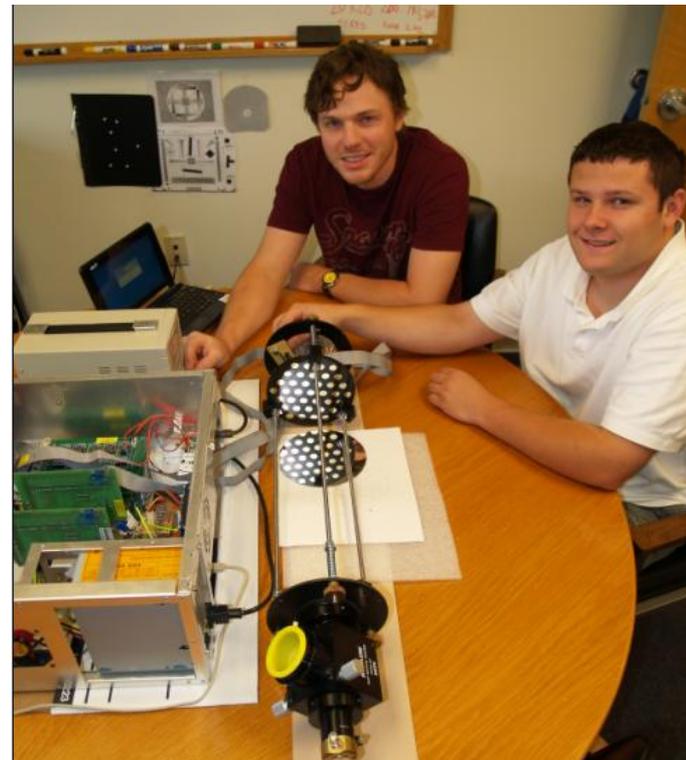
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Active secondary mirrors built to conjugate primary aberrations



37-actuator 6-in. diameter design ready for final assembly

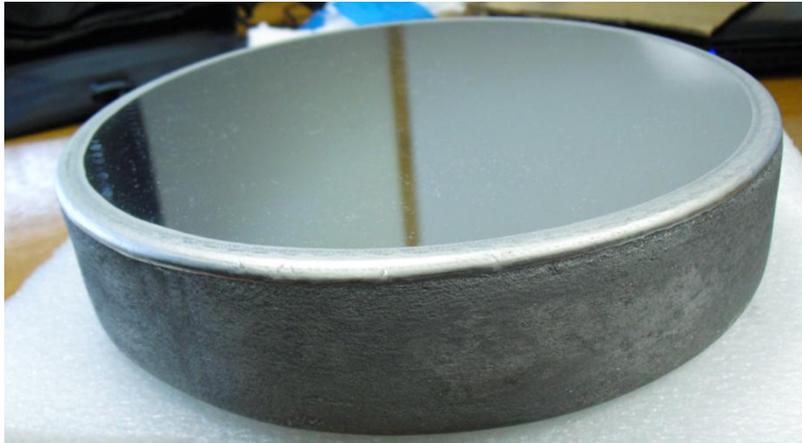
- Unblocked piezo deflection of +/-35 microns over 120VAC
- About 0.2microns/Volt
- 10-g swing +/- 150V



Controller, actuators, high-speed photometer

2011

# Alt-Az Initiative Mirrors Considered



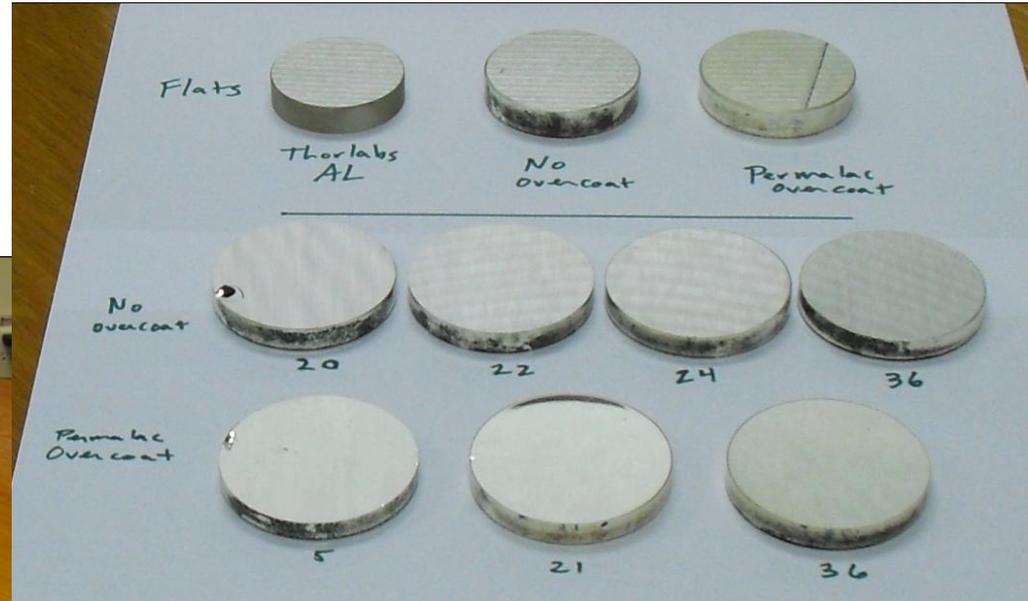
OTF Designs plate glass  
slumped over foamed glass  
substrate mirror (8-in.)



David Davis's 60-in. tessellated glass  
over foamed glass (D.D. with  
suspenders, Russ Genet with hat)

# Related R&D Projects

Gravic high-speed TIA and photometer



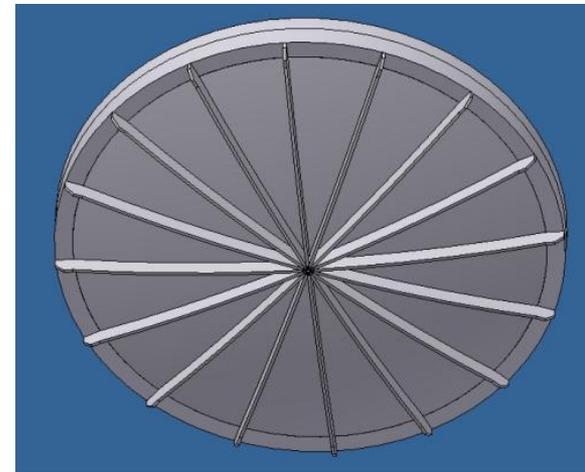
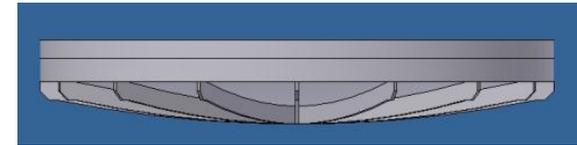
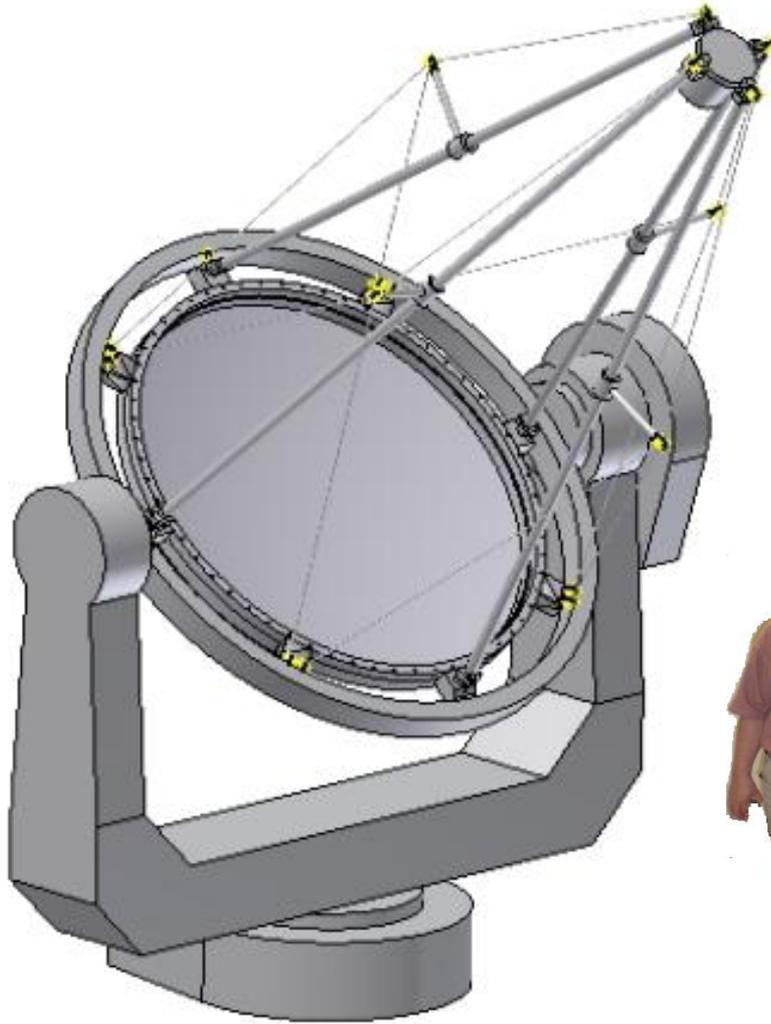
Cold silvering and overcoating experiments

# High-Speed Occultations

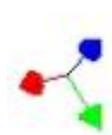


Preparing for Lunar occultation of Antares – June, 2009

# 1.6-m Alt-Az Design



500lbs OTA, \$65k construction cost

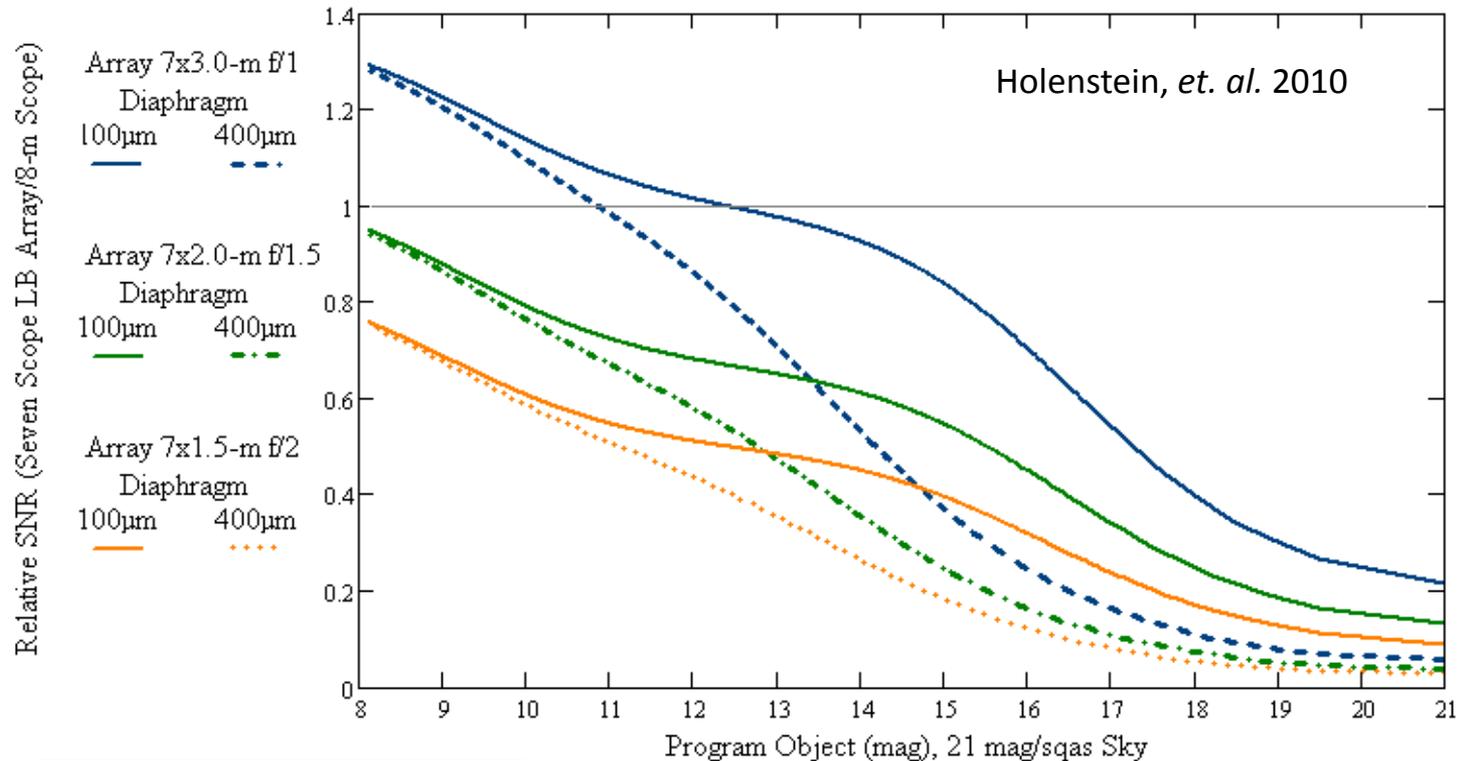


# 7-Element Arrays vs. Traditional

7-element LBT array vs. One 8-m f/1 scope

2 relative diaphragm diameters (400, 100 vs 40 micron on 8-m)

Scintillation at 3000-m, 1.5 air-mass



# Mentoring



**RHK always had time for those just starting out.**



# Results of Koch's Mirror Work

- Built several medium-aperture, portable telescopes, more in progress
- Methods to characterize light bucket mirror quality - two book chapters & several talks
- Gravic – we built an electro optics lab, authors active in astronomy again
- Plans to build a 7-element array of 1.5-m scopes
- Students mentored